



# Product Data

## HEMPEL'S HARD RACING 76484

**Description:** HEMPEL'S HARD RACING 76484 is an acrylic-based hard antifouling (insoluble matrix), with a high content of cuprous oxide and organic bioactive material. It changes to final colour after approximately 1 week of exposure to water.

**Recommended use:** As an antifouling for boats of glass fibre, wood, steel and ferro-cement. Do not use on aluminium or other light alloy metals. Risk of corrosion in case of direct contact. For cold, temperate and warm waters.

**Availability:** Subject to confirmation.

### PHYSICAL CONSTANTS:

Colours/Shade nos:	Black/19990	Red/51170
Finish:	Flat	Flat
Volume solids, %:	50 ± 1	51 ± 1
Theoretical spreading rate:	12.5 m <sup>2</sup> /litre - 40 micron 501 sq.ft./US gallon - 1.6 mils	12.8 m <sup>2</sup> /litre - 40 micron 511 sq.ft./US gallon - 1.6 mils
Flash point:	36°C/97°F	36°C/97°F
Specific gravity:	1.7 kg/litre - 14.1 lbs/US gallon	1.7 kg/litre - 14.1 lbs/US gallon
Dry to touch:	4 (app) hours at 20°C/68°F 8 (app) hours at 10°C/50°F	4 (app) hours at 20°C/68°F 8 (app) hours at 10°C/50°F
V.O.C.:	430 g/litre - 3.6 lbs/US gallon	415 g/litre - 3.5 lbs/US gallon

*The physical constants stated are nominal data according to the HEMPEL Group's approved formulas. They are subject to normal manufacturing tolerances and where stated, being standard deviation according to ISO 3534-1.*

### APPLICATION DETAILS:

Application method:	Airless Spray	Air Spray	Brush/Roller/Paint pad
Thinner (max.vol.):	08080 (5%)	08080 (5%)	08080 (5%)
Nozzle orifice:	.018" - .023"		
Nozzle pressure:	150 bar/2175 psi (Airless spray data are indicative and subject to adjustment)		
Cleaning of tools:	HEMPEL'S THINNER 08080		
Indicated film thickness, dry:	40 micron/1.6 mils		
Indicated film thickness, wet:	75 micron/3 mils		
Recoat interval, min.	5 hours (20°C/68°F) 9 hours (10°C/50°F)		
Recoat interval, max.	None (See REMARKS overleaf)		

**Safety:** Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult HEMPEL Material Safety Data Sheets and follow all local or national safety regulations. Avoid inhalation, avoid contact with skin and eyes, and do not swallow. Take precautions against possible risks of fire or explosions as well as protection of the environment. Apply only in well ventilated areas.



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SURFACE PREPARATION:	<b>Existing antifouling:</b> Remove possible oil and grease, etc. with HEMPEL'S YACHT CLEANER 67601 followed by (high pressure) fresh water cleaning, also to remove possible weak structure of leached antifouling. Allow the surface to dry before recoating. Sealer depends on type and condition of existing antifouling.
APPLICATION CONDITIONS:	The surface must be completely clean and dry. Application should only take place in dry weather and the temperature of the surface should be above the dew point to avoid condensation. The temperature of the paint itself should be above 15°C/59°F. Avoid direct sunlight. In confined spaces provide adequate ventilation during application and drying.
PRECEDING COAT:	HEMPEL'S UNDERWATER PRIMER 26030, HEMPEL'S LIGHT PRIMER 45551 or according to specification.
REMARKS:	<p>Stir well before use as the product contains heavy particles.</p> <p>Keep thinning to a minimum to ensure that correct film thickness is obtained.</p> <p>Recommended number of coats:</p> <p>Airless application: 2-3 coats, minimum 120 micron total dry film thickness.</p> <p>Air spray, brush, roller, paint pad: 3-5 coats.</p> <p>Do not launch earlier than 24 hours after application of the last coat.</p> <p>HEMPEL'S HARD RACING 76484 can be left out of water up to 3 months after painting.</p> <p>If a new coat of HEMPEL'S HARD RACING 76484 is applied after prolonged exposure to polluted atmosphere, remove accumulated contamination by fresh water hosing and allow to dry before painting.</p> <p><b>Only HARD RACINGS with the same product no. - 76484 - should be mixed.</b></p>
Note:	<b>The information given in the Product Data Sheet is intended for commercial use.</b>
ISSUED BY:	HEMPEL A/S - 7648419990CR001

***This Product Data Sheet supersedes those previously issued.***

***For explanations, definitions and scope, see "Explanatory Notes" in the HEMPEL Book.***

***Data, specifications, directions and recommendations given in this data sheet represent only test results or experience obtained under controlled or specially defined circumstances. Their accuracy, completeness or appropriateness under the actual conditions of any intended use of the Products herein must be determined exclusively by the Buyer and/or User.***

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***Product data are subject to change without notice and become void five years from the date of issue.***